



Dart Aerospace Ltd.
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D4775-041
Job Sheet 188257



Part No: D4775-041

Job Qty: 10 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

007673

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 23 2019 6
110	Packaging	10 pcs	1/18/19	1/18/19	0.00	0.00	Packaging1-5		JAN 23 2019 6
120	Small Fab	10 pcs	1/18/19	1/18/19	0.00	4.15	Small Fab-7		JAN 23 2019 58
130	QC	10 pcs	1/18/19	1/18/19	0.00	0.00	QC5		JAN 24 2019 68
140	Packaging	10 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-2	54 3 57	JAN 24 2019
150	QC21-SA	10 Ea	1/18/19	1/18/19	0.00	0.00	QC21		JAN 24 2019 21

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138976 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

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JAN 24 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	20 Ea (2 ea)	90-Start up Operation	5132304
D4775-1	Strut Tube	10 pcs (1 ea)	90-Start up Operation	5144104
D4776-1	Basket Strut Clevis	10 pcs (1 ea)	90-Start up Operation	5144271
D4776-5	Spacer	40 pcs (4 ea)	90-Start up Operation	5136801416 5144324x 24
D4777-1	Rod End Bearing	10 pcs (1 ea)	90-Start up Operation	513734029 5145936x1
MS21042L3	Nut	20 Ea (2 ea)	90-Start up Operation	5132364
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	5131187

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	20	183	0
	D4775-1	10	16	0
	D4776-1	10	10	0
	D4776-5	40	66	0



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Container No: S147180



Part: D4775-041

Job No: 188257

Serial No/Batch: S147180

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/23/19

D4777-1	10	34	0
MS21042L3	20	2,052	0
MS21209-F615	10	71	0

Part Specifications

Specifications could not be found.

Plex 1/23/19 9:29 AM dart.belanger.natasha